

Improving the Built – and the Natural - Environment

Roca Tile Group, Recycled Content & The LEED Rating System: Recycled Content Submittal Cut Sheet

LEED NC Credit 4.1, 4.2 Recycled Content Submittal Documentation: Submit this document with the LEED NC MR 4.1, 4.2, and 30% exemplary performance Letter Template.

Environmentally Preferable

At Roca, we are constantly striving to increase the amount of pre consumer and post consumer recycled content in our products.

In addition to containing recycled content, all Roca products emit zero VOC's (CA 01350 compliant), contributing to healthier indoor air quality.

We also strive to reduce the environmental impact of our manufacturing operations by utilizing efficient, lean manufacturing processes and following ISO 14001 environmental management systems for sustainable operations.

Total Recycled Content			
Series Name	Color Name	Size	Total Recycled Content*
Color Collection	All Colors	All sizes	28.01% Pre-Consumer

This document ensures that all Roca recycled content claims meet ISO 14021 standards, the reference standard for LEED NC MR 4.1, 4.2. ISO 14021 requires that self-declared environmental claims can only be considered verifiable if such verification can be made without access to confidential business information.

*According to the International Organization of Standards (ISO), pre-consumer and post consumer recycled content is defined as the following:

- Post-consumer material is defined as waste material generated by households or by commercial, industrial and institutional facilities in their role as end-users of the product, which can no longer be used for its intended purpose.
- Pre-consumer material is defined as material diverted from the waste stream during the manufacturing process.